

ORDER ONLINE www.cladcodecking.co.uk or call 01837 659901





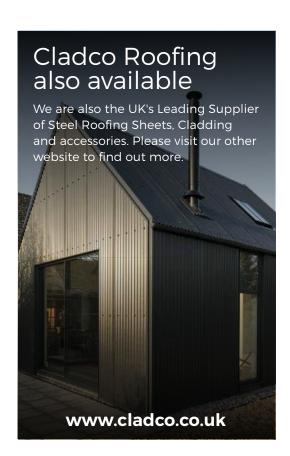




Cladco Profiles was established in 1972 in the village of Inwardleigh based in Devon. Cladco is a family run business on the edge of Dartmoor in Okehampton supplying the UK with composite outdoor products, including Composite Decking, Composite Wall Cladding, Premium PVC Decking and Composite Fencing.

As a business, we are constantly adapting and changing to our customers' requirements and have a team of highly trained experts to help with your Decking, Wall Cladding or Fencing project, from quoting the materials to installation advice.

Our commitment to customer service and high-quality products have enabled us to quickly become the UK's Leading Supplier Of Composite Decking.





ISO Certified



ISO 9001 is the worlds most recognised quality management system standard. ISO 9001 is designed

to ensure organisations meet the needs of customers and other stakeholders, by having a framework in place that helps ensure consistent quality in the provision of goods and or services.



ISO 45001 - Occupational Health and Safety Managament performance accredited by ISO. ISO 45001

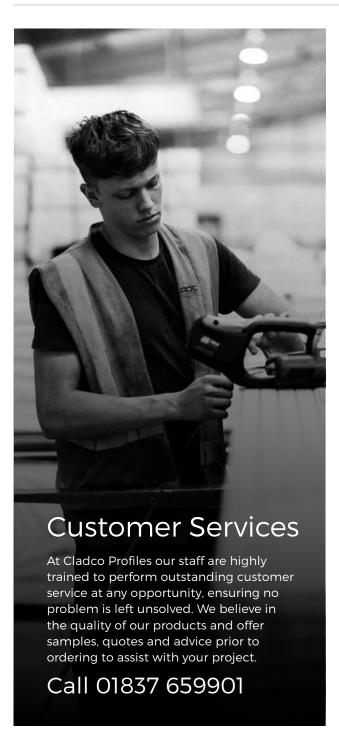
standard reduces workplace risks to improve employee safety. This Standard surpasses many existing health and safety standards because it has been developed by a committee of occupational health and safety experts.



ISO 14001 Environmental Management is the International Standard for **Environmental Management**

Systems (EMS). It was designed by the International Organisation for Standardisation (ISO) to help businesses and other organisations to reduce their environmental impact.

CLADCO





We are constantly reviewing the way we work and setting new targets to ensure that as a business, we are being as environmentally friendly as we can. 50% of all our forklifts are now electric and charged using energy produced from the solar panels on our roof.

For more examples of how we have reduced our carbon emissions and working in an environmentally friendly way, please visit our website.





Installation Guides

Easy to follow installation guides can be found on the website for all Decking, Wall Cladding or Fencing Products as well as installation videos on YouTube.



Product Calculator

Unsure of the quantity of boards you may need? The Decking or Wall Cladding calculator on the website will be able to calculate the measurements and provide you with a quote.



Sample Packs

Want to see the quality, colours and finish of the products yourself? Order samples from our website with a choice of products available.





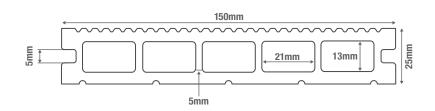
HOLLOW DOMESTIC GRADE COMPOSITE **DECKING BOARD**

Utilising a honeycomb structure that makes the boards lightweight, our Hollow Domestic Grade Decking is made from a combination of 60% recycled hardwood fibres and 40% high grade recycled polyethene, bonding agent, additives and tint. Each Hollow Composite Decking Board has two sides, one side utilising narrow grooved side for low slip properties and a reverse side with wide space grooves. The narrow groove side makes them low-slip and less susceptible to watermarks and staining.



MEASUREMENTS

Lengths: 2.4m & 4m Width: 150mm Thickness: 25mm Weight (2.4m): 6.72kg Weight (4m): 11.2kg Colour: 8 Colours

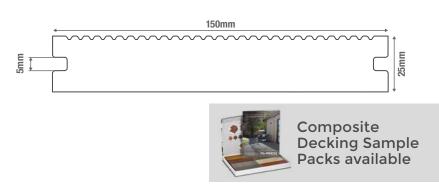


SOLID COMMERCIAL **GRADE COMPOSITE DECKING BOARD**

Cladco Solid Decking Boards offer greater strength and sound absorption which are often favoured for commercial applications. For decks that will be subject to heavier use and larger loads the solid boards are recommended. Solid Boards have narrow spaced grooves on one side and a flat surface reverse, therefore we recommend installing narrow groove side up to get a robust low-slip walking surface.

MEASUREMENTS

Lengths: 2.4m & 4m Width: 150mm Thickness: 25mm Weight (2.4m): 12.55kg Weight (4m): 20.92kg Colour: 8 Colours

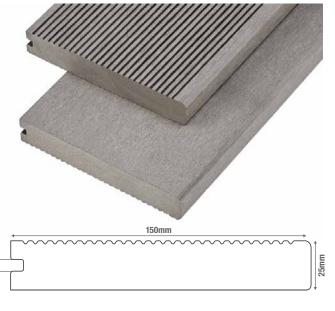


SOLID BULLNOSE BOARD

The Bullnose design is a professional way of finishing your decking installation, featuring a rounded edge. Boards have a narrow groove side to ensure a low-slip walking surface.

MEASUREMENTS

Length: 4m Width: 150mm Thickness: 25mm Weight: 20.52kg Colour: 8 Colours



AVAILABLE COLOURS FOR ALL DECKING BOARDS











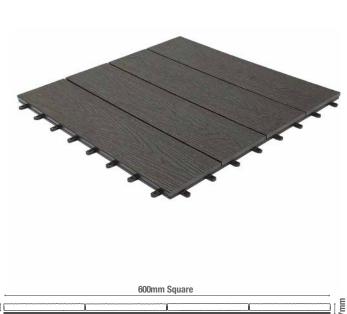


WOODGRAIN **DECKING TILE**

Easy-to-install Large Decking Tiles feature a high-quality woodgrain effect surface. Tiles can be installed by clicking together to suit your available space.

MEASUREMENTS

600mm x 600mm Per Tile Thickness: 17mm Weight Per Tile: 5.5kg Colour: 4 Colours: Charcoal, Teak, Coffee and Stone Grey.



5mm







WOODGRAIN **DECKING BOARD**

5mm

Woodgrain Effect Hollow Decking Boards give an authentic timber surface without the hassle of ongoing maintenance.

MEASUREMENTS

Lengths: 2.4m and 4m Width: 150mm Thickness: 25mm Weight (2.4m): 6.72kg Weight (4m): 11.2kg Colour: 8 Colours

21mm

15mm





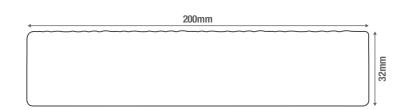
DECKING BOARD

PVC Decking has a dense PVC core which is encased in ASA (Acrylic-Styrene-Acrylonitrile) which is the most weather-resistant resin currently available on the market, providing superior strength and resilience. PVC Decking is the superior premium synthetic decking material choice and competitively priced on the market. Unlike most traditional decking solutions, it provides a luxury embossed finish, colour and texture. Cladco PVC Decking is available in six colours.



MEASUREMENTS

Length: 3.6m Width: 200mm Thickness: 32mm Weight: 14.53kg Colour: 6 Colours



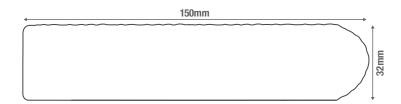
BULLNOSE BOARD

Cladco Premium PVC Bullnose Decking Boards have superior, high-end co-extrusion technology which has created a new range of superior decking. Cladco PVC Decking Boards are timber free which reduces the possibility of fading, scratching or stains but will still achieve a natural timber-like effect without compromising on quality. The dense core within these boards are made from PVC is then covered in ASA (Acrylic-Styrene-Acrylonitrile) the highest quality weather-resistant resin available.



MEASUREMENTS

Length: 3.6m Width: 150mm Thickness: 32mm Weight: 10.72kg Colour: 6 Colours



FASCIA BOARD

Fascia Boards are made from the same superior synthetic material as the PVC Decking and are a perfect choice for those wanting a superior product that is competitively priced.

Fascia Boards can be used to conceal the underneath of a decking frame as a professional way to finish an installation. Cladco PVC range, unlike most decking solutions on the market, offers a luxury woodgrain finish, colour and texture and is available in a choice of six attractive colours.



AVAILABLE COLOURS









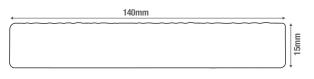






MEASUREMENTS

Length: 3.6m Width: 140mm Thickness: 15mm Weight: 5.08kg Colour: 6 Colours





FRAMEWORK ACCESSORIES



HEAVY DUTY WEED MAT

Prevent weeds from growing beneath your decking.

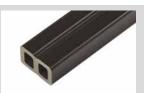
Length: 20m Width: 2m Thickness: 100gsm Weight: 7kg



WEED MAT GROUND PEGS

Secure your Cladco Weed Mat in place by using Cladco Weed Mat Fixing Pegs.

Length: 15cm Pack size: 20



COMPOSITE JOISTS

Composite Joists can be used with Composite Decking and Wall Cladding.

Length: 4m Height: 30mm Width: 50mm Weight: 5.16kg



COMPOSITE STRUCTURAL **JOISTS**

Composite Structural Joists can be used with our Composite Decking.

Length: 4m Height: 50mm Width: 100mm Weight: 17.24kg



SAWN GREEN TREATED TIMBER **DECKING JOIST**

Timber Joists can be used with our Composite Decking.

Lengths: 4.2m & 4.8m Depth: 47mm Width: 100mm Weight (4.2m): 11.38kg Weight (4.8m): 12.5kg



SAWN GREEN TREATED TIMBER **DECKING JOIST**

Timber Joists can be used with our Composite Decking.

Lengths: 4.2m & 4.8m Depth: 47mm Width: 150mm Weight (4.2m): 14.94kg Weight (4.8m): 17.07kg



SAWN GREEN TREATED TIMBER POST

Timber Posts can be used in conjunction with Timber Joists.

Length: 3m Height: 100mm Width: 100mm



TIMBER BATTEN TYPE A. GREEN TREATED BATTEN

Timber Joist for use with decking or Cladding systems.

Length: 4.8m Height: 25mm Width: 50mm Weight: 2.5kg

DECKING ACCESSORIES



SPEEDDEKZ 316 STAINLESS STEEL **SCREWS**

Timber Decking screws are available in two sizes and include a driver bit for your drill.

Lengths: 50mm & 65mm Pack quantity: 100



PHILLIPS IMPACT **SCREWDRIVER BITS**

Perfect for installing Cladco Decking T-Clips and Stainless Steel Clips.

Size: PH2 x 50mm Pack quantity: 3



SUMOGRIP ADHESIVE SIZE 290ML

Odourless and solvent free, it is environmentally and user-friendly. Its instant grab outperforms the majority of other traditional grab adhesives.



DECKING ACCESSORIES



COMPOSITE **FASCIA TRIM**

Fascia Trims can be used with the woodgrain effect or narrow groove side patten.

Length: 2.4m Height: 146mm Width: 10mm Weight: 4kg Colour: 8 Colours



COMPOSITE SKIRTING TRIM

Composite Skirting Trims can be used like a Fascia Board to seal and finish any composite area.

Length: 2.2m Height: 55mm Width: 10mm Weight: 1.4kg Colour: 8 Colours



COMPOSITE **CORNER TRIM**

The Corner Trim can be used to seal open edges around doors, windows and any corners.

Length: 2.2m Height: 60 x 50mm Width: 10mm Weight: 2.1kg Colour: 8 Colours



STAINLESS STEEL **CLIPS & SCREWS**

A hidden clip system for use with Cladco Composite Decking Boards.

Pack quantity: 100 Screw included: M4x30 SS wood screws



T-CLIPS FIXINGS

T-Clip system for use with Cladco Composite Decking Boards.

Pack quantity: 100 Screw included: Stainless steel wood screws



STAINLESS STEEL STARTER CLIPS

Starter Clips enable Cladco Composite Decking Boards to be installed close to a wall or edge.

Pack quantity: 50 Recommended 25mm stainless steel screw (not included)



HOLLOW DECKING END CAPS

Seal off the ends of Cladco Hollow Core Boards with matching End Caps.

Pack quantity: 1 Colour: 8 Colours



UNIVERSAL SEALANT GUN

Our Sealant Gun is strong and sturdy yet weighs just 347g. The lightweight feel makes it perfect for using in tight areas.

Size: Holds 300ml

COMPOSITE COLOURS

















AFTERCARE



OWATROL DECKING **CLEANER**

Can be used as a degreaser and cleaner. Coverage, 5-10m squared per litre. Its water-based composite makes it environmentally friendly.

Size: 2.5L



OWATROL COMPO CARE REVIVER

Once applied, its transparent tinted coating gives a matt/matt sheen finish to your composite decking, making the results stand out.

Colour: Brown or Grey **Size**: 2.5L

Handrail Balustrade System



Can be painted to match your decking



Superior strength



Low-maintenance and non-corrosive powder-coated



Lightweight and easy to install



Interchangeable lengths to suit virtually any size project



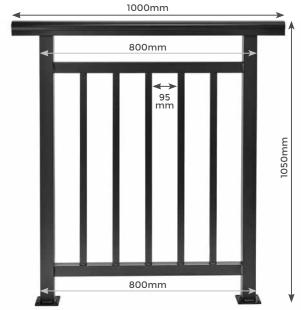
HANDRAIL BALUSTRADE SYSTEM

Powder Coated Aluminium Balustrades are sturdy, attractive and durable alternatives to other Balustrade options available on the market offering superior strength, longevity and peace of mind when used on a decking project. The Aluminium Balustrade sets and Post System are made from extruded and welded aluminium sections which are strong, low-maintenance and non-corrosive powder-coated in black.

These Balustrades can easily be re-painted to match your decking installation or colour of choice. Balustrades are manufactured and sold as complete sections, no self-assembly is required and they are easy to fit between posts.

MEASUREMENTS

Height: 1050mm Widths: 800mm, 1000mm, 1200mm, 2000mm. 2200mm & 2400mm Coating: Powder-Coated Aluminium



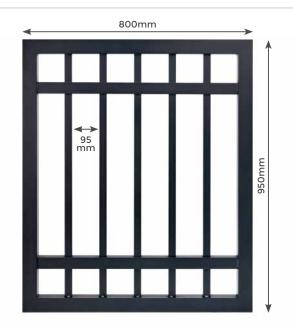


HANDRAIL BALUSTRADE GATE

The Aluminium Balustrade Gate is made from extruded and welded aluminium which is then powder-coated in black colour. Our Balustrade Gates can easily be re-painted to match your decking installation or colour of choice.

Balustrades Gates are manufactured and sold as complete gates, no self-assembly is required and they are easy to fit between sections. To create a gate within the Balustrade System simply add consecutive sections to achieve your desired length of the Balustrade, then add a gate between.

Balustrade Gates can be used with Handrail sections and Posts for use alongside decking installations, walkways, balconies and more.



MEASUREMENTS

Height: 950mm Widths: 800mm

Material: Powder-Coated

Aluminium





HANDRAIL BALUSTRADE POST

Cladco Balustrade Posts are low maintenance and manufactured with a non-corrosive powder coating in black. Our Balustrade Posts can easily be re-painted to match your Balustrade System or decking colour.

Balustrade Posts are sold as complete posts, no self-assembly is required. These Posts are easily installed to the Balustrade System and finished with a cap and foot piece.

The metal Balustrade Posts can be used with our Balustrade System and can be installed on top of existing decking* Balustrade Posts, and can be easily secured to the Balustrade System using a hidden fixing method.

100mm

MEASUREMENTS

Balustrade Post Height With Cap: 1200mm Widths: 100mm Square Material: Powder-Coated Aluminium









COMPOSITE WALL CLADDING

Composite Wall Cladding is a perfect way to make a statement and is a lowmaintenance alternative to traditional Timber Cladding. Created with a combination of recycled wood and plastic, exterior Wall Cladding is easy to install either horizontally or vertically and can be used on a variety of wall materials.

Each Cladding Board gives 135mm coverage once installed and has an easy to follow installation guide in this brochure.

MEASUREMENTS

Length: 3.6m Width: 157mm Thickness: 20mm Weight: 6.95kg Colour: 8 Colours



WOODGRAIN WALL CLADDING

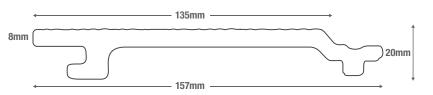
Composite Woodgrain Wall Cladding is an easy way to get that real wood effect without the effort, thanks to its attractive Woodgrain pattern it gives the appearance of natural wood. Woodgrain Wall Cladding is lowmaintenance and does not need to be painted, stained, treated or sealed.

Simply install on an exterior wall in a horizontal or vertical pattern using the easy to follow guide within this brochure.

MEASUREMENTS

Length: 3.6m Width: 157mm Thickness: 20mm Weight: 6.95kg Colour: 8 Colours









COMPOSITE **BATTEN**

Composite Battens can be used with our Wall Cladding range.

Length: 4m Height: 30mm Width: 50mm Colour: Charcoal Weight: 5.16kg



TIMBER TYPE A, TREATED BATTEN

Timber green treated Batten for use with Decking or Cladding Systems.

Length: 4.8m Height: 25mm Width: 50mm Weight: 2.5kg



Corner Trims can be used to seal open edges around doors, windows and any corners.

Length: 2.2m Height: 60 x 50mm Width: 10mm Weight: 2.1kg



SAMPLE PACKS

Sample Packs of our Original and from our website.



COMPOSITE CORNER TRIM

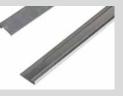
Colour: 8 Colours



COMPOSITE **SKIRTING TRIM**

The Skirting Trim can be used like a Fascia Board to seal and finish any Wall Cladding area.

Length: 2.2m Height: 55mm Width: 10mm Weight: 1.4kg Colour: 8 Colours



WALL CLADDING STARTER STRIP

Starter Strips can be used to ensure a level edge to begin the Cladding installation.

Length: 3m Height: 50mm Depth: 10mm Weight: 1.32kg



WALL CLADDING

Woodgrain Effect Wall Cladding are available

AVAILABLE COLOURS

















Fibre Cement Cladding



Made from advanced material fibre cement, Cladco Fibre Cement Cladding is an engineered cellulose-fibre and cement material that offers the ultimate in moisture, rot and pest resistance. The unique properties of Cladco Fibre Cement Cladding offers major advantages over conventional cladding materials, providing ease of installation, design flexibility

and enhanced durability.

With advanced seventh generation technology we've created a high-end durable alternative to timber. The enhanced properties within this product ensure it has increased strength and durability. The additives within this product are chemically bonded to provide lasting resistance to weather conditions.



PAINTED OR UNPAINTED No need to paint



COLOUR RANGE Extensive selection of standard colours



EASY TO INSTALL The planks can be installed in a feather board effect and can be placed horizontally



LOW-MAINTENANCE Simply wash with soap and water



TEMPERATURE Dimensionally very stable



SAMPLES Samples available to order





FIBRE CEMENT CLADDING

Fibre Cement Wall Cladding has a durable, wood effect appearance benefiting from low-maintenance and increased durability than traditional timber. The unique properties of Cladco Fibre Cement Cladding offers major advantages over conventional timber materials, providing ease of installation, design flexibility and enhanced durability. Fibre Cement Wall Cladding is available in a range of eight colours and suitable for domestic and commercial applications.



210mm

MEASUREMENTS

Length: 3.66m Width: 210mm Thickness: 8mm Colour: 8 Colours

FIBRE CEMENT ACCESSORIES



TIMBER TYPE A, TREATED BATTEN

Timber green treated Batten for use with Decking or Cladding Systems.

Length: 4.8m Height: 38mm Width: 50mm Weight: 2.5kg



C10 STAINLESS STEEL SCREWS

C10 Stainless Steel Screws plus bit for use with Fibre Cement Wall Cladding,

Size: 38mm Pack: 100 Colour: 7 Colours



WALL CLADDING SAMPLE PACKS

Sample Packs of our Fibre Cement Wall Cladding are available from our website. Choose two of the available eight colours.



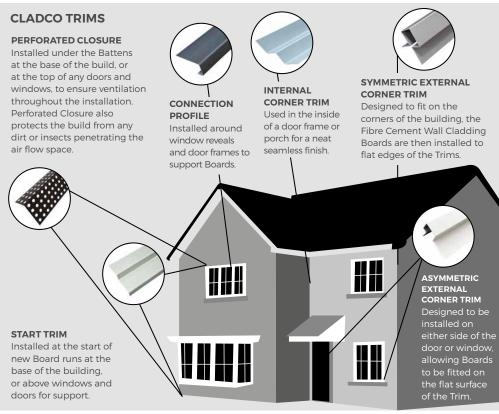


DID YOU KNOW FIBRE CEMENT CLADDING CAN BE PAINTED?

We offer a range of eight colours to choose from, however should you wish to paint the Fibre Cement Cladding, simply select the neutral option available.

CUSTOM-MADE TRIMS

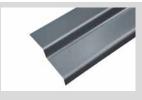
Ensure your Cladco Fibre Cement Wall Cladding project has the correct Trims for a seamless, contemporary and durable installation. Cladco Aluminium Fibre Cement Wall Cladding Trims are colour matched for a high-quality finish.





PERFORATED CLOSURE

Length: 2.5m Height: 30mm Width: 40mm Thickness: 1mm Weight: 0.5kg



START TRIM

Length: 3m Measurements: 8mm x 14mm x 45mm Thickness: 1mm Weight: 1.53kg



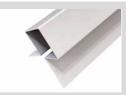
CONNECTION **PROFILE**

Length: 3m Measurements: 8mm x 14mm x 45mm Thickness: 1mm Weight: 1.53kg



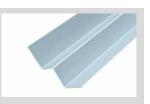
ASYMMETRIC EXTERNAL CORNER

Length: 3m Measurements: 8mm x 14mm x 45mm Thickness: 1mm Weight: 1.53kg



SYMMETRIC EXTERIOR CORNER

Length: 3m Measurements: 8mm x 14mm x 45mm Thickness: 1mm Weight: 1.53kg



INTERNAL CORNER TRIM

Length: 3m Measurements: 8mm x 14mm x 45mm Thickness: 1mm Weight: 1.53kg

AVAILABLE COLOURS



















COMPOSITE FENCING PANEL

Composite Fencing Panels are a strong, long-lasting durable alternative to Timber and can be easily installed in any outdoor project. The innovative honeycomb core structure gives this board increased strength.

MEASUREMENTS

Length: 3.6m Width: 210mm Thickness: 21mm Weight: 11.52kg Colour: 8 Colours

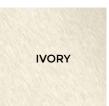


AVAILABLE

CHARCOAL

TEAK

COLOURS











COMPOSITE FENCING POST

Composite Fencing Posts are designed for use with Composite Fencing Panels and designed with a channel solution for panels to slot into. Each post comes in a 3m length and in a choice of eight colours.

MEASUREMENTS

Length: 3m

Size: 100 x 100mm square

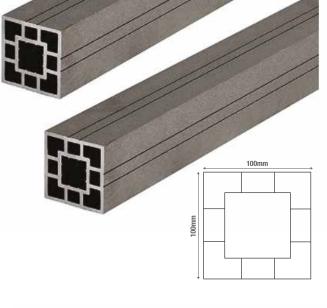
Weight: 16.5kg Colour: 8 Colours

COMPOSITE FENCE POST CAPS

Composite Fence Post Caps are designed to sit on top of our Composite Fencing Posts to finish off your project to a high end standard. Fence Post Caps are available in all eight colours to match the Fencing Panels and Posts.

MEASUREMENTS

Height: 22.5mm Width: 108mm Length: 108mm Colour: 8 Colours









Protective Equipment

When handling or carrying Decking Boards, Fencing or Wall Cladding it is advised to wear long sleeves and gloves. When cutting the boards, we suggest you wear a protective dust mask, ear defenders and safety glasses. Knee pads are recommended to be worn when fitting decking. Visit the Health and Safety Executive's website www.hse.gov.uk for more information on how to work safely.



Tool Set

Standard everyday carpentry tools will be needed to complete the installation, including: tape measure, pencil, spacing tools, stanley knife and plug cutters.



Power Drill and Driver

Standard Power Drills can be used when installing Cladco products. A standard Philips Screwdriver Bit PH2 x 50mm should be used when working with Speeddekz 65mm Woodscrews and Speeddekz 50mm Screws.



Sumogrip Adhesive

We recommend using Sumogrip Adhesive to secure the Fascia Boards when used to conceal a support system beneath. When using the Sumogrip Adhesive, do not allow the adhesive to get on the surrounding products, as this can damage the finish of the installation.



Jigsaw / Handsaw

Decking Boards, Fencing and Wall Cladding can be cut using any standard wood cutting tools. We recommend using a fine toothed blade to get the cleanest finish to your cut edge.



Spirit Level and String

A spirit level is essential when installing your Decking Wall Cladding or Fencing to ensure a level support system. A spirit level ensures the products are installed along a straight edge. A slight slope should be installed on Decking installations to allow for water run off.



Storage and Handling

Cladco products should always be stored in a cool shaded spot, on a flat and level surface which supports the whole length of the board. It is recommended to store the products on a pallet to ensure they are not sat directly on wet or cold ground.

Wear protective gloves when handling the products and take care when lifting them. We recommend that a minimum of two physically capable persons carry the boards. Always ensure any persons assisting with installation or handling is physically capable.

Please note the information within these guides should be used as a guide and due care and attention must be met. Always consult a professional before installation.



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PREPARE YOUR BASE

Building your decking on grass?

To install your Decking onto grass you need to use a Timber Frame. To view this installation guide please visit our website.





Make sure that the area to be decked is flat and stable. The concrete base should be at least 10cm thick and have a slight slope - we suggest a gradient of 1 in 80 - that runs away from the property to allow for the run-off of water that collects under the deck.

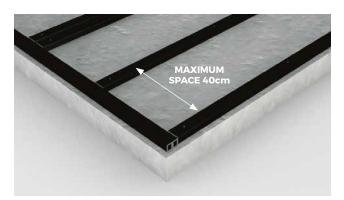
AIRFLOW

Ensure your substructure design allows for significant airflow and ventilation. If the Decking



is being installed on areas with poor ventilation, the Decking substructure must be installed on top of Joists which allow for a 47mm airflow gap.

FRAMEWORK



Boards must not be laid directly on the ground but should be fixed to the Joists. The maximum recommended space between Joist rows depends on the angle at which you intend to lay your Boards in relation to the Joists, but should **never exceed 40cm**, please see diagram (above). Composite Joists should be screwed into the concrete base.



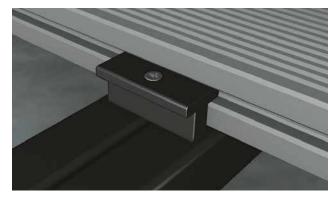
3 A gap of at least 15mm should be left between the ends of Joists and a fixed object such as a wall and of at least 8mm between the ends of Joists at butt joints. These allow for proper drainage and temperature expansion.



A Starter Clip needs to be fixed to the end of the composite Toists before law. composite Joists before laying the first board. Place these at the end of each Joist where you will start to lay your Boards, leaving a gap of 15mm between the wall and the end of the Joist to allow for expansion.



Our Composite Boards are easily fastened to the Joists of a supporting substructure with the help of our Stainless Steel Screw and plastic T-Clip System. Start at the outside of the area to be decked. Place your first board and fix it to each Joist it crosses using a row of Starter Clips.



Then fit T-Clips into the groove along the side of the board and screw them into the supporting Joists with the screws provided, one T-Clip for each supporting Joist. We recommend you use our Stainless Steel Wood Screws offering increased wear and less corrosion. T-Clips will leave a 7mm gap between boards.

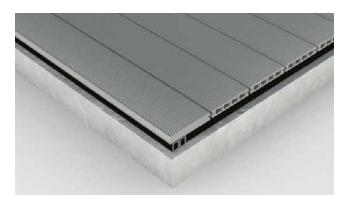


Fit your next board by sliding it onto the T-Clips used to secure the first board and fitting another set of T-Clips to secure the opposite side of the board, again one T-Clip for each supporting Joist. Follow a similar process to fix subsequent boards. The ends of boards must be fully supported. No overhang or cantilever is advised.

COMPOSITE DECKING INSTALLATION GUIDES

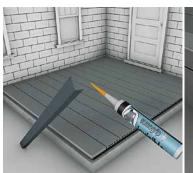


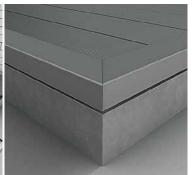
At butt joints - where the ends of two Decking Boards meet, this may mean doubling up on supporting Joists as you will need to ensure that each board is held in place with its own T-Clip where they meet.

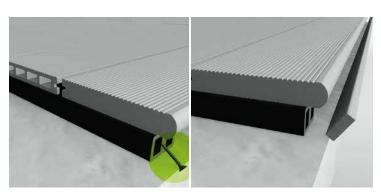


9 Once you get to the end of laying your last board there are multiple ways of finishing off your decking area. When using a Hollow Composite Board you will need End Caps to seal the ends of the boards.

FINISHING YOUR DECK







TO INSTALL CORNER TRIMS

Using 50mm Speeddekz Screws, fix the ends of your Fascia Board to the Joist behind. Ensure the screws are inserted 13mm from the edge of the board. Continue fixings 300mm, after the first screw. Alternatively, you can use a strong adhesive (Sumogrip) to secure the board. For optimum results, alternate between screws and adhesive every 150mm until the board is fastened securely. Cut at a 45-degree angle to finish with a lovely point.

TO INSTALL YOUR FASCIA

Using 50mm Speeddekz Screws, fix the ends of your Fascia Board to the Joist behind. Ensure the screws are inserted 13mm from the edge of the board. Continue fixings 300mm, after the first screw. Alternatively, you can use a strong adhesive (Sumogrip) to secure the board. For optimum results, alternate between screws and adhesive every 150mm until the board is fastened securely.

TO INSTALL YOUR BULLNOSE BOARDS

Using Speeddekz 65mm Woodscrews, insert at an angle through the supporting joist underneath the board. Ensure the Bullnose Board is supported along the length with Joists and a screw is inserted into each one. Two screws are recommended across the width of the board at regular intervals. Screws should be inserted 13mm from the edges of the board. After securing the front of the board, secure the center into the joist below, followed by the end of the board. Once the board is securely in place, fix the board at several intervals. It's recommended to use 26 screws per 3.6m board.



PREPARE YOUR BASE

CHOOSE FROM TWO BASES



CONCRETE BASE

A 100mm thick concrete base is recommended, with a slight slope for drainage to occur. The optimum slope should be around 5mm for every metre. Timber Joists then can be secured to the concrete base.



GRASS OR SOIL BASE

Remove the turf/soil until the ground is completely even, ensure to remove any debris/ rocks from the area. Cover the area of your site with a layer of our Weed Mat, to prevent any weed re-growth coming up under your Decking. If installing on a grass or soil base, you can use Timber Joists or Structural Composite Joists as per the installation guide.



AIRFLOW

Ensure your substructure design allows for significant airflow and ventilation. If the decking is being installed on areas with poor ventilation, the decking substructure must be installed on top of Joists which allow for a 47mm airflow gap.

FRAMEWORK



Prepare a level, weed-free area for the deck. To create a framework, cut the joists (using either a 47mm x 100mm or 47mm x 150mm) to the required length, then join using exterior wood screws. Check the frame is square, by measuring diagonally from corner to corner. If installing on grass or soil, use a weed mat to ensure weeds do not grow through from the base of the decking frame.



2 To raise the frame, cut four blocks of 100 x 100 treated timber, to the desired height. Screw these to the inside of the frame, at each corner, ensuring they are flush with the top. These legs will be taking all the weight for now, so ensure they are properly supported using blocks and secured to the frame.



If your deck will be sitting on grass or soil, you will need to place blocks or slabs underneath each leg, to spread the load and provide a level, stable base. Additional blocks can be used if required. Position and adjust the blocks/slabs, ensuring the frame is at a slight angle, that will allow the water to drain down the length. We recommend a slope of at least 5mm for every metre. Alternatively, if using slabs, you could dig a hole and set the legs in concrete.



Cut two blocks to the width required **TOP** and use this as spacers for the joists.

4 Mark across one side of the frame every 300mm, this will set your joists at the recommended required 300mm centres, then repeat the process on the opposite side of the frame. You may wish to set your joists at smaller than 300mm centres, to ensure even spacing of the joists across the frame. Remember you will need to have a double joist in areas, where the ends of two boards meet.



Measure across the inside of the frame at your joist marks, then cut lengths of (47mm x 100mm or 47mm x 150mm) timber to suit. To fix the joists, tap them in with a hammer, until flush with the top, ensuring they do not push the frame out of shape. Then screw them in place from the outside of the frame.



300mm joist spacings are recommended, you should never exceed 400mm spacings.

Support the joists with additional 100mmm x 0 100mm legs, spaced at 1m maximum intervals. Follow the same method as shown in steps 2 and 3 for these legs, ensuring each is supported by a suitable block, slab or concreted into the surface below. Use additional supporting legs for the outer frame ensuring the whole area is supported.

DECKING

CLADCO

LAYING THE DECKING BOARDS



EXTREME TEMPERATURES

Extreme temperature changes could cause the boards to expand or contract. Ensure boards have had sufficient time to acclimatise to the temperature before installing. Do not install in extreme temperatures.



CUTTING

If boards need to be cut to size. ensure the boards are installed and secured immediately after cutting.



7 Start by laying out your Decking Boards onto I the desired area before fixing them in place. Ensure there is a 3mm gap between any boards at butt ends or side by side and between all walls and fences.

Check all boards fit, and you are happy with the layout. Cut boards must always be positioned over and fastened to a supporting joist. Each board will cover an area of 0.72m².





sections of the board, screw through the board and then replace with the section removed on top of the screw.

Secure one end of the board into the structural base below. Screws should be 13mm away from the edge of the board.

Two screws are recommended across the width of the board with even spacings. Using Speeddekz 65mm Woodscrews, secure your board to the joist below. (The 65mm Woodscrew will sit a couple of mm below the surface of the board. An 8mm plug cutter can be used on any offcuts of the board, to create caps to cover the screw.) Secure the centre of the board into the joist below followed by the end of the board.

Once the board is fastened in place, secure at regular intervals. Around 26 screws should be used per 3.6m board. After installing each board ensure they are lined up correctly until the deck is complete.



PAINTING THE **END OF THE BOARDS**

You may wish to paint the end of the Decking Boards to hide the grey core interior. We recommend using an exterior grade acrylic water-based paint.

FINISHING YOUR DECKING



TO INSTALL YOUR BULLNOSE BOARDS

Measure the edge of your decking project and cut the Bullnose Board to the length required.

Using Speeddekz 65mm Woodscrews, secure one end of your board to the Joist below. Two screws are recommended across the width of the board at regular intervals. Screws should be inserted 13mm from the edges of the board. After securing the front of the board, secure the center into the joist below, followed by the end of the board. Once the board is securely in place, fix the board at several intervals. Its recommended to use 26 screws per 3.6m board.



TO INSTALL YOUR FASCIA

Using 50mm Speeddekz Screws, fix the ends of your Fascia Board to the Joist behind. Ensure the screws are inserted 13mm from the edge of the board. Continue fixings 300mm, after the first screw.

Alternatively, you can use a strong adhesive (Sumogrip) to secure the board. For optimum results, alternate between screws and adhesive every 150mm until the board is fastened securely.



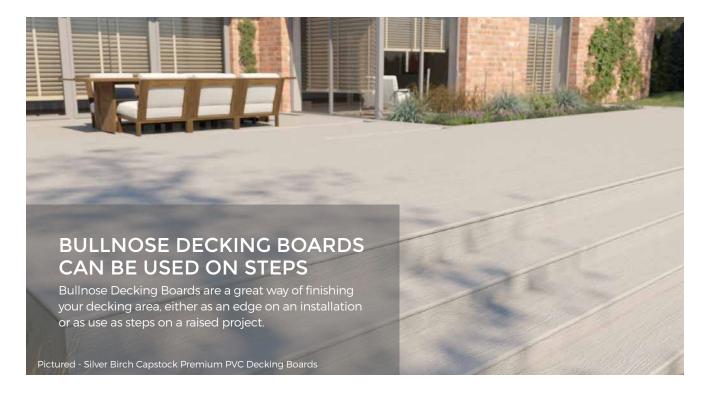
SUMOGRIP

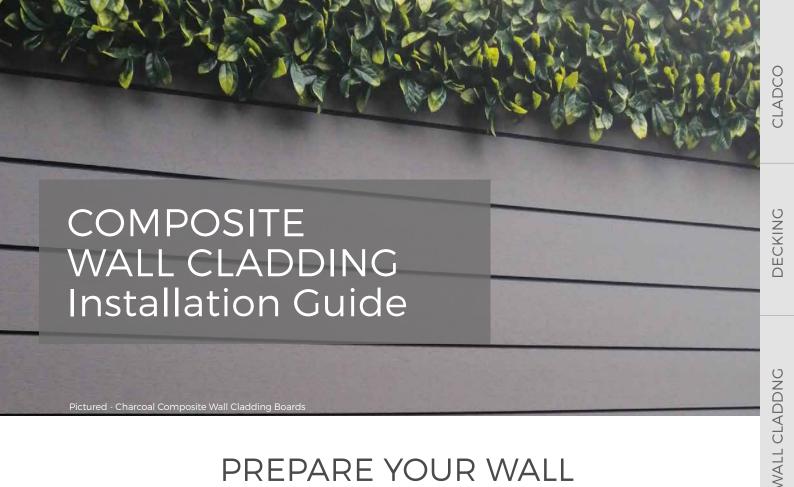
When using the Sumogrip adhesive, do not allow the adhesive to get on the Decking Boards, as this can damage the finish of the deck.



FASCIA BOARDS

Once the Bullnose Boards have been installed, you may wish to add the matching Fascia Boards to the decking installation. Fascia Boards can be fitted to the exposed Structural Joists, hiding the base below.





PREPARE YOUR WALL

Installing Vertically Or Horizontally?

Cladco Composite Wall Cladding can be installed vertically or horizontally. It is recommended that the battens used to support your Cladco Wall Cladding are made from composite material as this helps to maximise the long term performance of your Cladding. Alternatively, you can use Wooden Battens to support your Cladding following the same fitting process as you would for Composite Battens.





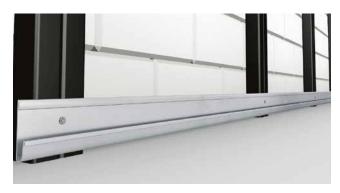
You will need to pre-drill the Battens and the surface below using a 6mm drill bit, the Battens are 30mm high and you will need to secure them at least 50mm into the surface below. You will need to choose fixings suitable for the surface you are fixing into. Screws should be 5-6mm diameter and at least 80mm long*.

*Cladco do not provide the fixings and screws for your installation.



2 Battens should be attached to maximum distance of 500mm apart. The Battens Battens should be attached to the surface at a will need to run the entire length of the area being clad, adding in additional Battens at any point where you will need to join two Cladding Boards end to end. Remember to install your Battens at a 90-degree angle to the way that you want your Wall Cladding Boards to run. Battens should be 50mm wide x 30mm high and should be fully supported once installed, it is important that the surface below the Battens is flat and stable.

COMPOSITE WALL CLADDING INSTALLATION GUIDE



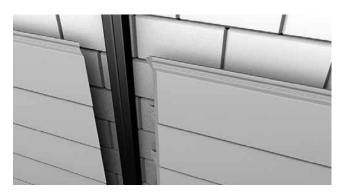
Z Attach a Starter Strip to the bottom of each Joist, this will give the first Cladding Board something to sit on. You will need to pre-drill a pilot hole into the Composite Batten and attach the Starter Strip using a screw that is at least 15mm long. Ensure that each strip is level with the next and that the first board sits level on the strips before continuing to the next step. Place the first Wall Cladding Board on to the Starter Strips. Mark and then pre-drill pilot holes through the fixing groove of the board into the Composite Batten below.



Secure the boards using a screw at least 20mm in length, ensuring that the board is fastened securely on each Joist that it touches. Secure these fixings by hand, is important not to over-tighten the screws and risk splitting the board. Ensure that the section between the Joists remains empty allowing air to flow beneath the boards.



Slot the second board onto the first and repeat the fixing process ensuring that the second board is fitted securely in place on each joist. Repeat this process with each board until you reach the required height.



When butting two boards together, you should 6 use a mitered edge for a neat finish. The most common miter angle is 45 degrees. As the cuts are angled, you'll have one side of the wood longer than the other. You'll need to keep track of which side will be which and make your measurements correctly.



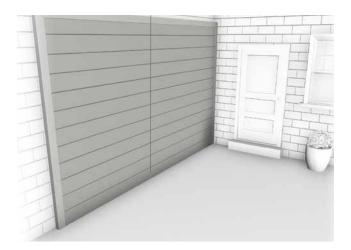
7 Set the miter saw to the angle it will need to cut at. Use the included instructions for your machine, as each is different. Set the pieces side by side to ensure a neat joint. Screw the Wall Cladding through the top and into the Batten.



Continue to fit the Gladding Boards in this manner until you have completely covered the area you want.

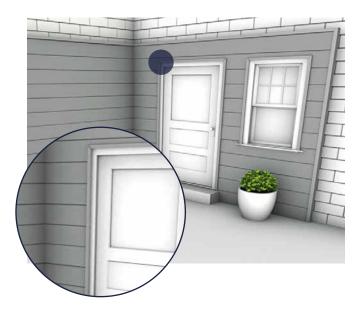
It is possible to fit your boards side by side simply butt the two ends up together. You may need to install more battens if you wish to do this as each board will need to be supported on a Joist where it meets the next board.

FINISH OFF YOUR CLADDING



Depending on your installation, you may want to finish off the edges using one of the Trims we can provide to give you a lasting professional look. There are a range of Trims available in all colours to complement your Cladding Boards and these can be secured to your installation by gluing them in place using an exterior grade high elastic glue.

Do not completely seal your installation, allow some air to flow between the Cladding Boards and the surface below when fitting the trims.





Installing the Corner Trims is the last phase of the project. Install the Composite Wall Cladding as above right up to any windows or doors.

Take the Corner Trim and measure the length of the area it's going to be fitted on, for example the width and height of a door or window. Corner Trims can be cut to length and worked just like timber. If placing two trims side by side, these can either be mitered to create a neat angle, or cut to fit.

Once the Corner Trim is cut to size, you can use Sumogrip adhesive along one or both sides of the Corner Trim to attach to the edge of the Cladding.

To allow for expansion you may wish to only glue the top edge. Once installed, you can then cut and place the second piece of trim along the edge until you have the desired finished look.



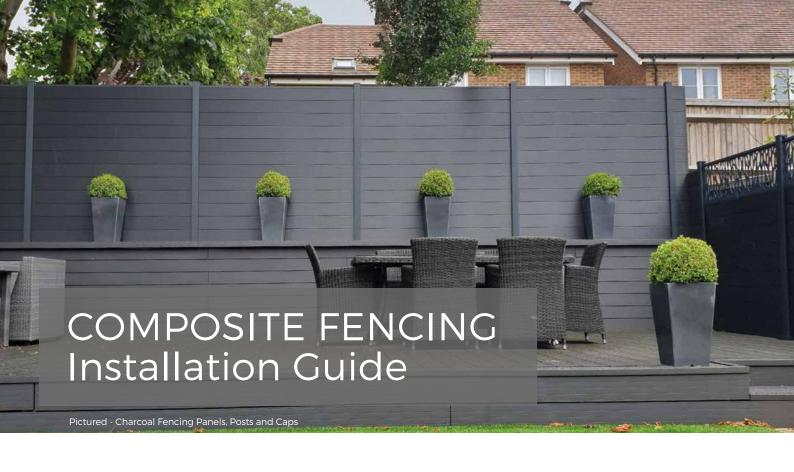
INSTALLATION **GUIDES**

For full product installation guides, please see our website to download these guides.



GALLERY

Need some inspiration? Visit our gallery on our website.



Why Use Composite Fencing?

Cladco Composite Fencing Panels are a convenient alternative to timber fencing. Our Composite Fencing Panels are built to last using a combination of materials tested for strength and longevity. Composite Fencing Panels are designed to withstand the elements and ensure they maintain an attractive secure look for years to come. Available in eight attractive colours you are sure to find a suitable colour for your garden.





Prepare your area by removing any stones, debris or hazardous material. Dig the Fence Post Holes to 25% of the post height. The Fence Posts must be a maximum of 1.6m apart to ensure they can support the Fence Panels.



Make sure every Fence Post is 100% level before using postcrete. Fence Posts must have at least 25% of their height concreted into place.

COMPOSITE FENCING INSTALLATION GUIDES



When adding the first Fence Panel Board, ensure $oldsymbol{ extstyle 0}$ it is 100% level before fixing to posts. Screw the top and bottom of each Fence Panel to the Fence Posts behind.



As you start to add more boards ensure each As you start to add more 222 fence panel is 100% level before fixing. Each Fence Panel slots on top of the board previously fitted. (Example shows 3.6m fence panels with Fence Post in between).



Once the desired height has been reached (no more than 2.25m or 10 boards) simply place the cap on top of the Fence Post. These are also available in all eight colours to match your fence.



Alternatively you can fit the boards by slotting O them into the Fence Posts. Cut up to four channels per post using the grooves as a guide. Then simply slide the Fence Board into the grooves.

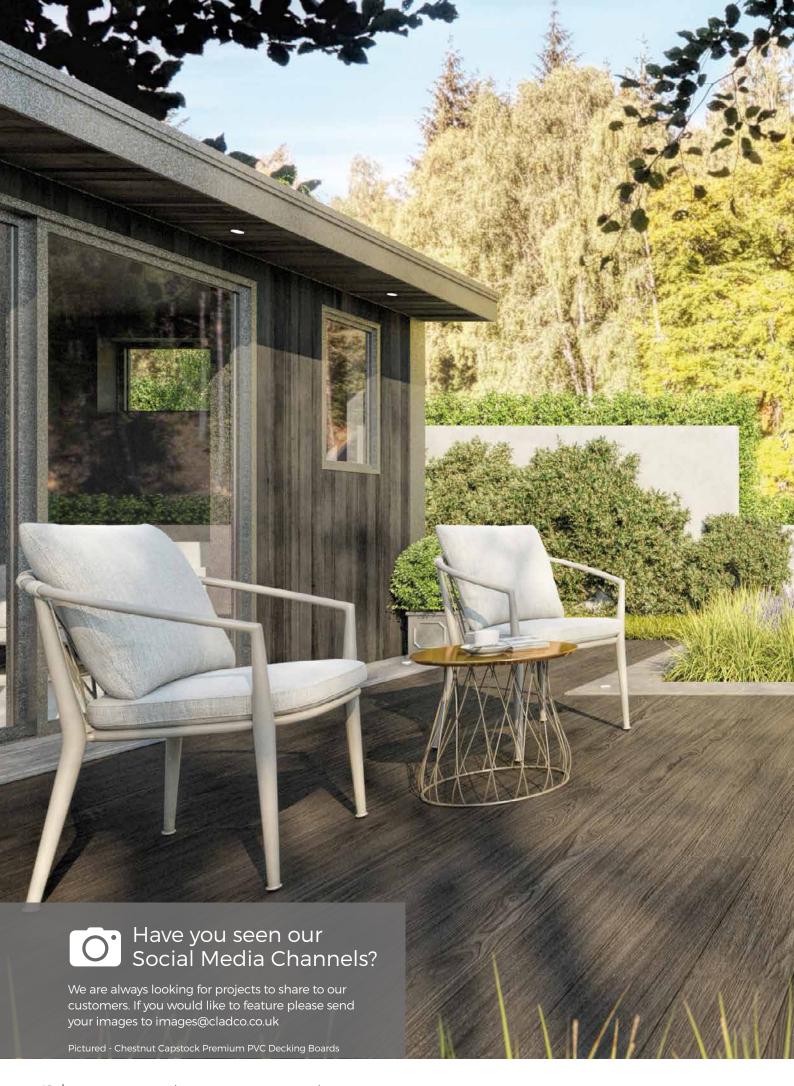


When using the cut method the Fence Panels need to be cut into 1.6 metre lengths. The posts must be no further apart than 1.6 metres.

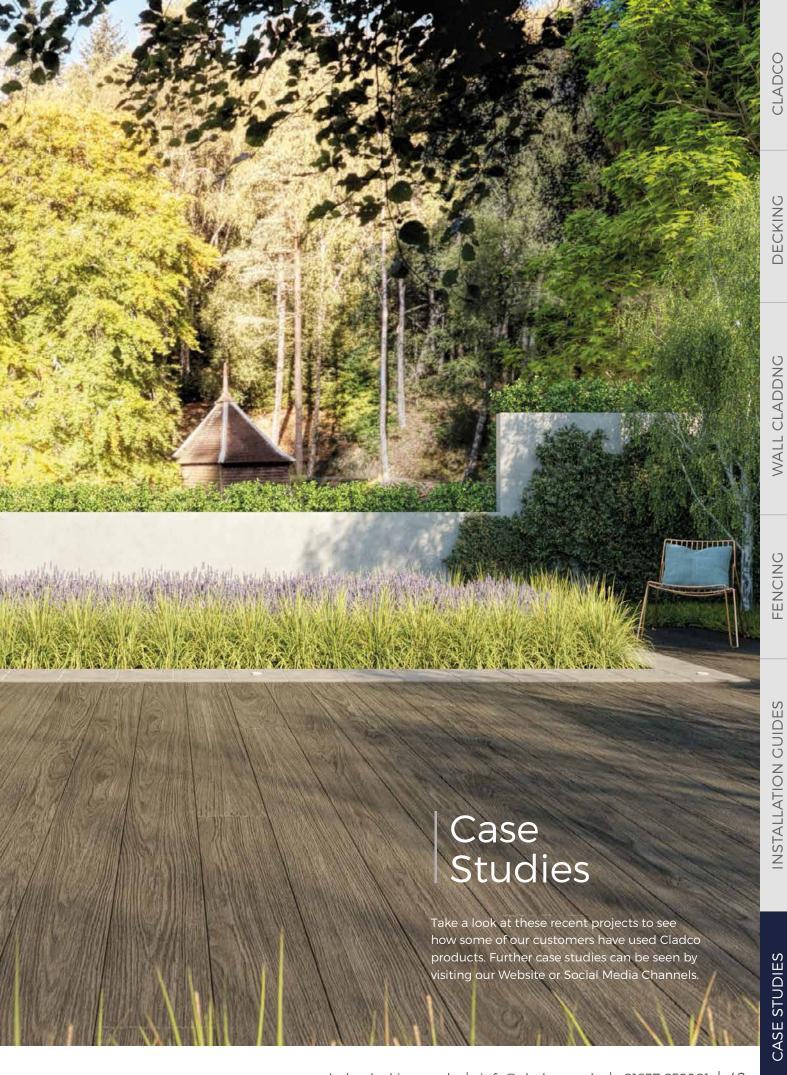


Now you can sit back, relax and admire your new fence and remember there is no need to paint or treat - simply enjoy.

Please note composite fence panels will expand and contract due to the natural materials in the product, if you are slotting the boards in between the posts (as shown) please allow a few mm space either side when installing if you wish to prevent the materials from bowing from time to time.







CASE STUDIES

COMPOSITE DECKING | STONE GREY

This remarkable garden has been transformed into an extended living area, where the outside and the inside merge into one. A wonderful addition to conventional living areas. The strong contrasting shapes and colours, around the garden are able to create a rhythm of the synthetic and the natural for a powerful balance between enclosed and open areas. Having the different sections of the garden being outlined with alternative textures, a subtle flowered boarder, a stone wall, gravel, and grass as straight lines and assured crispness, evokes a strong sense of order and formality to an otherwise wild space.

These customers now have a high-quality garden to relax, enjoy and show off for





The decadent design of the home is constructed into an open and free space, with nature and the outdoors being a main focal point of the creative process.

The use of the natural colours of the Stone-Grey Composite Decking against the line of lawn and gravel creates a beautiful contrast of textures, drawing but not exhausting the eye.







CASE STUDIES

COMPOSITE WALL CLADDING | STONE GREY

Creating an impressive finish to the outside of a building is equally as important as the interior design. That's why we supply high-quality Cladding for a professional finish. Cladco Composite Cladding provides a contemporary finish to the exterior of a building.

> Cladco Composite Wall Cladding can be laid horizontally or vertically, depending on your preference.

This home has been given a fresh and contemporary look with the vertical installation of Stone Grey Composite Cladding. The modern look also allows for a circular window to be created with a curved Fascia surround.

To further enhance the appearance of exterior Composite Cladding this project used offcuts of composite cladding for the Fascia Boards undeneath the roof's overhang.



Using a grey corner trim, windows and doors can be finished to a high standard with a framed effect. Corner Trims are available in matching colours or can be contrasted for a unique look.

Cladco Composite Wall Cladding is a simple, clean and attractive way to decorate and protect the outside of any building.

By using Cladco Grey Cladding, this customer gave their home a contemporary makeover for a fraction of the cost of expensive render or high-maintenance Timber Cladding.





Cladco Profiles is a family owned company offering quality products at competitive prices.

Established in 1972, we have steadily grown to become a leading provider of cladding and outdoor materials to businesses and households throughout Britain.

Pictured - Teak Original Solid Decking Board Please note decking boards have been laid on the reverse

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Brochure printed July 2021









