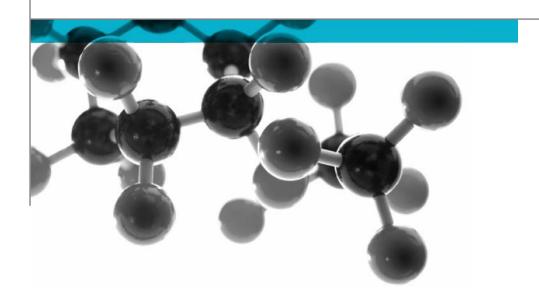
Exova Warringtonfire Holmesfield Road Warrington WA1 2DS United Kingdom T:+44 (0 1925 655116 F:+44 (0) 1925 655419 E:warrington@exova.com W:www.exova.com



BS EN ISO 9239-1: 2010



Fire Tests For Determination Of The Burning Behaviour of Floorings Part 1: Determination Of The Burning Behaviour Using A Radiant Heat Source

A Report To: Cladco Profiles Ltd.

Document Reference: 397802

Date: 15th May 2018

Issue No.: 1

Page 1







Executive Summary

Objective

To determine the performance of the following product when tested in accordance with BS EN ISO 9239-1: 2010

Generic Description	Product reference	Thickness	Weight per unit area
Composite comprising 50%	"Cladco Solid Composite	25mm	30.43kg/m ^{2*}
hardwood and 50% polyethylene	Decking"		-
*determined by Exova Warringtonfire			
Please see page 6 of this test report for the full description of the product tested			

Test Sponsor Cladco Profiles Limited, North Road Industrial Estate, North Road, Okehampton,

Devon, EX20 1BQ

Test Results: Orientation of test specimens : Production direction

Average critical radiant flux = 5.7kW/m² Average smoke development = 35.17% min

Date of Test 30th April 2018

Signatories

Responsible Officer

C Jacques*

Technical Officer

Approved

T. Mort *

Senior Technical Officer

* For and on behalf of **Exova Warringtonfire**.

Authorised S. Deeming *

Business Unit Head

Report Issued: 15th May 2018

This version of the report has been produced from a .pdf format electronic file that has been provided by Exova Warringtonfire to the sponsor of the report and must only be reproduced in full. Extracts or abridgements of reports must not be published without permission of Exova Warringtonfire.

Document No.: 397801 Page No.: 2 of 9

Author: T. Mort Issue Date: 15th May 2018

Client: Cladco Profiles Ltd. Issue No.:





CONTENTS	PAGE NO.
EXECUTIVE SUMMARY	2
SIGNATORIES	2
TEST DETAILS	4
DESCRIPTION OF TEST SPECIMENS	6
TEST RESULTS	7
TABLE 1	8
REVISION HISTORY	9

Document No.:

397801

Author: T. Mort

Client: Cladco Profiles Ltd.

Page No.: 3 of 9

Issue Date: 15th May 2018

1

Issue No.:





Test Details

Purpose of test

To determine the performance of specimens of a product when they are subjected to the conditions of the test procedure defined in the document BS EN ISO 9239-1:2010 - Reaction To Fire Tests For Floorings — Part 1: Determination Of The Burning Behaviour Using A Radiant Heat Source.

The test was performed in accordance with the procedure defined in BS EN ISO 9239-1:2010 and this report should be read in conjunction with that Standard.

Scope of test

BS EN ISO 9239-1:2010 describes a European test procedure for assessing the burning behaviour, spread of flame and smoke development of horizontally mounted floorcovering systems exposed to a radiant heat gradient in a test chamber, when ignited with a pilot flame.

The measurements provide a basis for estimating one aspect of fire exposure behaviour of floor covering systems. The imposed radiant flux simulates the thermal radiation levels likely to impinge on the floors of a building whose upper surfaces are heated by flames or hot gases or both, from a fire in an adjacent room or compartment.

This method is applicable to all types of floorcoverings such as textile carpet, cork, wood, rubber and plastic coverings as well as coatings. Results obtained by this method reflect the performance of the total floor covering system as tested. Modifications of the backing, bonding to a substrate, underlay, or other changes to the system may affect the test results.

The test is intended for regulatory purposes, specification acceptance, design purposes, classification, or development and research.

Fire test study group/EGOLF

Certain aspects of some fire test specifications are open to different interpretations. The Fire Test Study Group and EGOLF have identified a number of such areas and has agreed Resolutions which define common agreement of interpretations between fire test laboratories which are members of the Groups. Where such Resolutions are applicable to this test they have been followed.

Instruction to test

The test was conducted on the 30th April 2018 at the request of Cladco Profiles Ltd., the sponsor of the test.

Provision of test specimens

The specimens were supplied by the sponsor of the test. **Exova Warringtonfire** was not involved in any selection or sampling procedure.

Conditioning of specimens

The specimens were received on the 22nd March 2018.

Prior to test the specimens were conditioned to constant mass at a temperature of $23 \pm 2^{\circ}$ C and a relative humidity of $50 \pm 5\%$.

1

Document No.: 397801 Page No.: 4 of 9

Author: T. Mort Issue Date: 15th May 2018

Client: Cladco Profiles Ltd. Issue No.:





Number of specimens tested

A total of four specimens were tested. Initial tests were carried out on one specimen in the production direction and one specimen in a direction perpendicular to that direction to establish the worse case condition. The results of these tests indicated that the worse case was with the specimens in the production direction and the formal test was then completed with the specimens in that direction.

Exposed face

The decorative face of the specimens was exposed to the radiant heat of the test when the specimens were mounted in the test position.

Substrate

The specimens were tested with an 8mm thick fibre cement board substrate (as specified in EN 13238: 2010) present.

Document No.: 397801 Page No.: 5 of 9

Author: T. Mort Issue Date: 15th May 2018

Client: Cladco Profiles Ltd. Issue No.: 1





Description of Test Specimens

The description of the system given below has been prepared from information provided by the sponsor of the test. This information has not been independently verified by **Exova Warringtonfire**. All values quoted are nominal, unless tolerances are given.

Generic type	Composite comprising 50% hardwood and 50% polyethylene
Product reference	"Cladco Solid Composite Decking"
Name of manufacturer	
Thickness	25mm (stated by sponsor)
	23.62mm (determined by Exova Warringtonfire)
Weight per unit area	30.43kg/m² (determined by Exova Warringtonfire)
Colour reference	"Brown" (observed by Exova Warringtonfire)
Flame retardant details	See Note 1 below
Brief description of manufacturing process	See Note 2 below

Note 1. The sponsor of the test has confirmed that no flame retardant additives were utilised in the production of the product.

Note 2. The sponsor of the test is unable to provide this information.

Document No.: 397801 Page No.: 6 of 9

Author: T. Mort Issue Date: 15th May 2018

Client: Cladco Profiles Ltd. Issue No.: 1





Test Results

The test results relate to the behaviour of the test specimens of a product under the particular conditions of test; they are not intended to be the sole criterion for assessing the potential fire hazard of the product in use.

The test results relate only to the specimens of the product in the form in which they were tested. Small differences in the composition or thickness of the product may significantly affect the performance during the test and may therefore invalidate the test results. Care should be taken to ensure that any product which is supplied or used is fully represented by the specimens which were tested.

The distance between the flame front and the zero point at 10 minute intervals together with the observations recorded during the tests in respect of each specimen tested, are given in Table 1.

In accordance with the procedure defined in BS EN ISO 9239-1:2010: the following average results were obtained for the specimens cut in the production direction (\uparrow):

Average maximum flame front distance = 38cm

Average critical radiant flux = 5.7kW/m^2

Average smoke development = 35.17% min

Validity

The specification and interpretation of fire test methods are the subject of ongoing development and refinement. Changes in associated legislation may also occur. For these reasons it is recommended that the relevance of test reports over five years old should be considered by the user. The laboratory that issued the report will be able to offer, on behalf of the legal owner, a review of the procedures adopted for a particular test to ensure that they are consistent with current practices, and if required may endorse the test report.

This report may only be reproduced in full. Extracts or abridgements shall not be published without permission of **Exova Warringtonfire**.

Document No.: 397801 Page No.: 7 of 9

Author: T. Mort Issue Date: 15th May 2018

Client: Cladco Profiles Ltd. Issue No.: 1





Table 1

SPECIMEN NO.	1	2	3	4
Orientation (Production direction (↑) or 90° to production direction (→))	↑	\rightarrow	↑	↑
DISTANCE (cm)	TIME TO	TRAVEL TO (sec	INDICATED DIS onds)	STANCE
5	228	303	258	222
10	384	462	384	306
15	501	597	507	492
20	672	795	702	672
25	891	1020	963	882
30	1194	1353	1248	1089
35	1587	1671	1635	1335
40				1527
45				
50				
55				
60				
65				
70				
75				
80				
85				
90				
95				
100				
Maximum flame front distance (cm)	37	35	37	41
Critical radiant flux (kW/m²)	5.9	6.3	5.9	5.2
Smoke Development (%.min)	37.84	62.17	24.34	43.32

Specimen Number	1	2	3	4
Flame front distance at 10 min (cm)	18	15	18	18
Flame front distance at 20 min (cm)	30	28	29	32
Flame front distance at 30 min (cm)	37	30	37	41
Radiant flux at 10 minutes, Rf ₁₀ (kW/m ²)	10.1	10.6	10.1	10.1
Radiant flux at 20 minutes, Rf ₂₀ (kW/m ²)	7.4	7.9	7.6	7.0
Radiant flux at 30 minutes, Rf ₃₀ (kW/m ²)	5.9	7.4	5.9	5.2

1

Observations of the burning characteristics of the specimens during the testing exposure

None

Document No.: 397801 Page No.: 8 of 9

Author: T. Mort Issue Date: 15th May 2018

Client: Cladco Profiles Ltd. Issue No.:





Revision History

Issue No :	Re-issue Date :
Revised By:	Approved By:
Reason for Revision:	

Issue No:	Re-issue Date :
Revised By:	Approved By:
Reason for Revision:	

Document No.: 397801 Page No.: 9 of 9

Author: T. Mort Issue Date: 15th May 2018

Client: Cladco Profiles Ltd. Issue No.: 1

